

**Department of Chemical Engineering
University of California, Santa Barbara**

Ch. E. 152B

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PID settings for cart control

Tuning Method	Tuning parameters		
		Group 2a	Group 2b
IMC or DS	$K_C()$	50	50
	$\tau_I(s)$	2	2
	$\tau_D(s)$	0.08	0.04
	$\tau_c(s)$	n/a	n/a